

保一集团欢迎您 Welcome to BAOYI

保证质量信誉第一 QUALITY GUARANTEED, CREDIT FIRST

For a dynamic enterprise,
Technology is a pioneer, Quality is
force,

Service is foundation.







MANAGEMENT SERVED SERVE

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About BAOYI

01.关于保一

≪≫ 保一集団

02.产品服务 Product Service

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04.质量管理 Quality Management

05.客户市场 Market Layout





全球化阀门应用产业系统解决方案

International service provider of valve application industry system solutions







无区域集团公司 Nationwide Enterprise Group

• 保一集团有限公司为控股母公司的集团公司 The holding parent company of the enterprise group is BAOYI Co.

Since 1983

中国阀门行业百强企业地区阀门产业创始者

Top 100 enterprises in China's valve industry Founder of regional valve industry



服务能源产业 Serving the energy industry

- 从能源阀门起步, 到工业阀门应用全领域产品和技术服务。
- BAOYI Valve products and technical services have covered all application areas of the industry



全产业链专业化运营 Professional Management

- 原材料、产品制造、销售贸易到工程承包的专业化运营。
- Professional management of raw materials, product manufacturing, sales trade and engineering contracting

www.1valves.com 4





张臣明

创始人,董事长 Mr. Zhang Chenming Founder, Chairman

以质量求生存;以科技求进步 以管理求效益;以信誉求发展 Survive by quality; Make progress with science and technology; Benefit from management; Develop with credit



张晓东

总经理

Mr. Zhang Xiaodong

General Manager

打造精英团队,用现代化管理制度,为客户提供良好服务,满足客户不断提升的需求。

Build an elite team and adopt modern management methods to provide customers with high- quality services to meet the increasing needs of customers.

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稳健发展

- 诚实做人诚信行事
- 市场导向客户至上
- Act honestly
- Market orientation, customer first

Steady Development



专业运营

- 专业产品专业企业做
- 专业事由专业的人做
- Professional products made by professional companies
- Professional things are done by professional people

Professional Management



创新管理

- 保质保量按时交付.
- 全天候无时差服务
- Guaranteed quality and guaranteed quantity, delivered on time
- · Service throughout the year

Innovation Management





保合太和 一以贯之

- 传承创业工匠精神
- 服务客户创造价值
- Craftsmanship inheriting entrepreneurship
- Serve customers and create value

Balancing the Harmony By running Consistently





中国品牌 Chinese Brand

- 中国驰名商标 China Famous Brand
- 浙江省名牌产品 Famous Brand Products in Zhejiang
- 浙江省知名商号Famous Trade Names in Zhejiang
- 浙江制造精品 Quality Products made in Zhejiang
- 县长质量奖 County Magistrate Quality Award

行业领军 Industry leader

- 中国阀门行业协会 常务理事单位
- 浙江省阀门行业协会 常务副会长单位
- 永嘉县功勋企业
- · Vice Chairman Unit of National Valves ASS.
- Executive Vice President of Zhejiang Valves ASS.
- · Meritorious Enterprise of Yongjia



中国制造 Made in China

- 国家高新技术企业 National High-Tech Enterprise 浙江省企业研究院Zhejiang Enterprise Research Institute
 - 省级企业研发中心Provincial R&D Center
 - ◆ 省级企业技术中心Provincial Technology Center

技术标杆 The Benchmark of Technology

- 全国阀门标准化技术委员会 副秘书长单位
 - 浙江省标准化技术委员会 秘书长单位
- 国家、行业、地方和团体标准制修订企业
- Vice Secretary-General Unit of Notional Valves STC
 - · Secretary-General Unit of Zhejiang Valves STC



企业总部 Headquarters

• 面积Area8,800m²

- 市场营销/技术研发/质量管理 Marketing/Technology R&D/Quality Management
- 供应链/财务管理/行政办公/Supply Chain/Financial Management/Admin office

• CNAS实验室 CNAS Lab

三桥厂区 Sanqiao Production Plant

• 面积Area28,000m²

• 球阀生产基地 Ball Valve Production Base

生产物资物流基地 Production Material Logistics Base

安丰生产厂区 Anfeng Production Plant

• 面积Area30,000m²

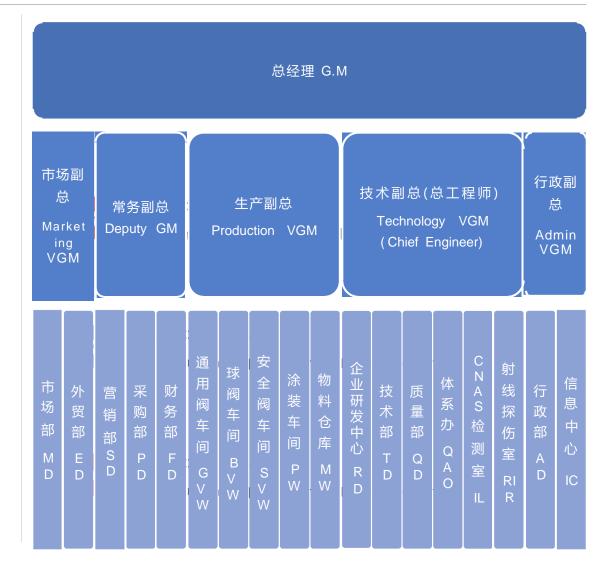
通用阀门/安全阀/特种阀门生产基地General Valves/Safety Valves/Special Valves

• RT射线探伤室 RT Ray Inspection Room

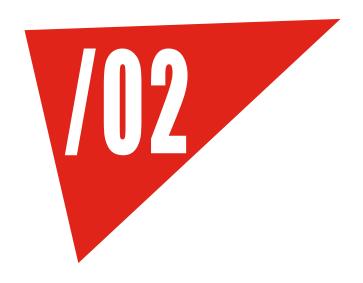












以主人翁精神追求超越顾客期望的产品和服务。

Pursue products and services that exceed customer expectations.







自主技术创新平台 Technology Innovation Platform

- 浙江省企业研究院Zhejiang Enterprise Research Institute
- 省级企业研发中心Provincial R&D Center
- 省级企业技术中心Provincial Technology Center



联合技术创新平台

合肥通用机械研究院 General Machinery Research Institute 浙江大学低温与制冷研究所 Zhejiang University 兰州理工大学温州泵阀研究院 Lanzhou University of Technology



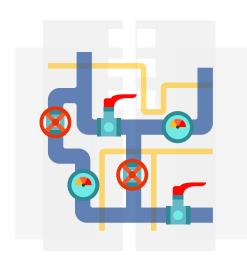






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管线阀门

管线球阀、平板闸阀、止回阀等 Pipeline Ball Valve, Parallel Gate Valve, Check Valve etc.

> NPS2~NPS48/Class150~Class1500 DN50~DN1200/PN16~PN320

Pipeline Valves



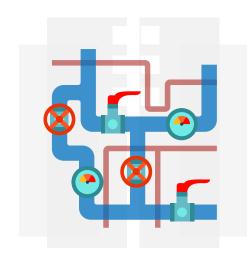












石油化工阀门

球阀、闸阀、截止阀、止回阀等 Ball Valve, Gate Valve, Globe Valve, Check Valve etc.

NPS¹/₂~NPS36/Class150~Class2500 DN15~DN900/PN16~PN400

Petrochemical Valves









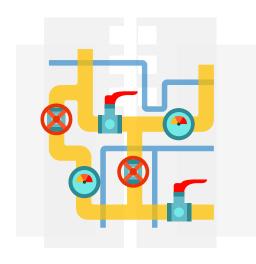












城市燃气阀门

燃气球阀、平板闸阀、止回阀等 Gas Ball Valve, Parallel Gate Valve, Check Valve etc. NPS¹/₂~NPS32/Class150~Class600 DN15~DN800/PN16~PN100

City Gas Valves



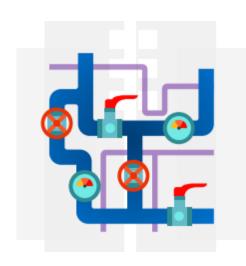












工艺控制阀

电气动闸阀、球阀、截止阀等
Gate Valve, Ball Valve, Globe Valve
with Electric, Pneumatic etc .

NPS¹/₂~ NPS3 2 / Class1 5 0 ~ Class2 5 0 0
DN15~DN800/PN16~PN400

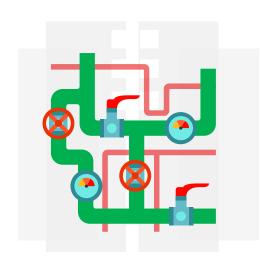
Process Control Valves











安全附件

安全阀、泄压阀、紧急切断阀等
Safety Valve, Relief Valve, Emergency
Shut- off Valve etc .

NPS¹/₂~NPS36/Class150~Class2500
DN15~DN900/PN16~PN400

Safety Accessories







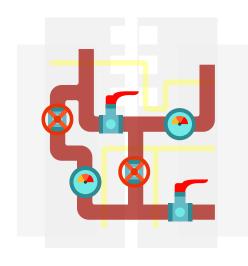












电厂阀门

超高压、特殊材质、恶劣工况等 Ultra high Pressure, Special Material, Adverse Working Conditions etc. NPS¹/₂~NPS28/Class150~Class2500 DN15~DN600/PN16~PN400

Power Plant Valves





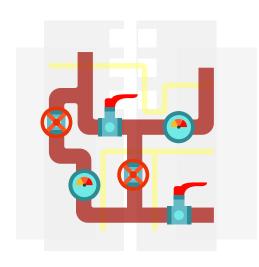












油气田阀门

超高压、特殊材质、恶劣工况等 Ultra high Pressure, Special Material, Adverse Working Conditions etc. NPS¹/₂~NPS24/Class150~Class2500 DN15~DN600/PN16~PN400

Oil & gas field valves















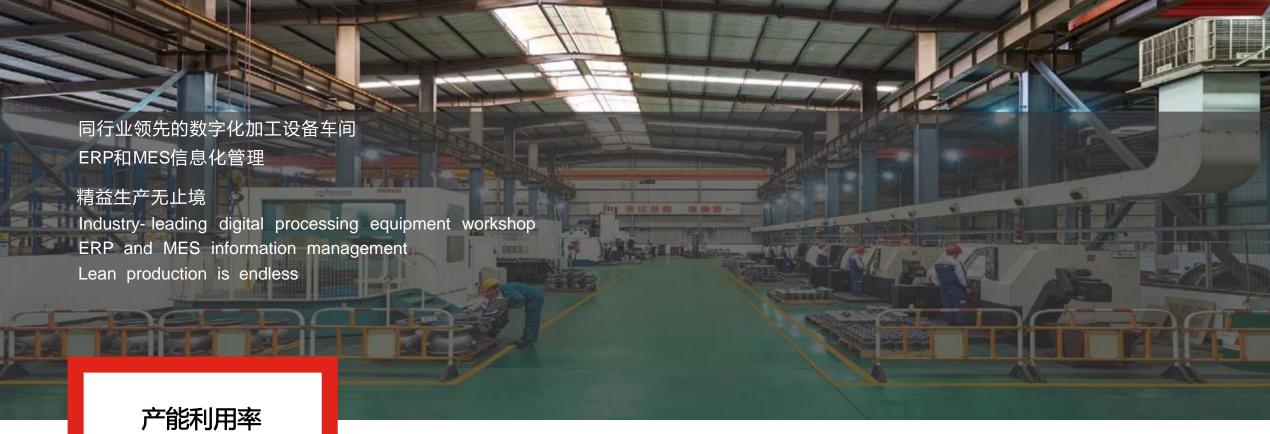


精益生产 Lean Production

每个人都是精益生产的参与者,我们在不断学习,持续推动低成本地,按时交付高品 质的产品

Everyone is a participant in lean production. We are constantly learning and continuously promoting low-cost and high-quality products to be delivered on time.





Capacity utilization

保持产能平衡性, 实现订单流程顺畅 与按时交付 Maintain capacity balance to achieve smooth order process and timely delivery

70% 数控设备 CNC

数控机床成为主要的加工设备,精度高,一 致性好。

CNC machine tools have become the main processing equipment, with high precision and good consistency.

35%t 生产效率 Productivity

借助信息化手段, 生产加工制造效率取得明 显提升。

With the help of information technology, the efficiency of production and processing has been significantly improved.

25%↓人力资源

推进精益生产和一人多机多岗等措施,减少人 力成本开支。

Promote measures such as lean production and one person, multiple machines, and multiple posts to reduce labor costs.

精益生产 Lean Production





数控加工主流化 CNC machining

日本、台湾等引进先进的卧式、立式加工中心和数控机床。 Introduced advanced horizontal and vertical machining centers and CNC machine tools from Japan and Taiwan.



流程式制造过程 Process Manufacturing

根据工艺路线布局生产制造路线,减少流转浪费。 Layout production routes according to process routes, reducing circulation waste.



集中式仓储管理 Centralized warehouse

立体货架对生产物资进行集中定位仓储管理。 The physical shelves perform centralized positioning and storage management of production materials.













保证产品的安全可靠,是质量管理的第一原则; 持续改善产品质量, 提升客户的品质体验。

Ensuring product safety and reliability is the first principle of quality management; Continuously improve product quality and enhance customers' quality experience.





质量保证体系 QA

"保证质量"是企业实施质量保证体系的战略方针。 QUALITY GUARANTEED is the strategic guideline for enterprises to implement quality assurance system.

建立EAC/CU-TR体系 实施AAAA测量管理体系

建立CE承压指令体系 建立API质量管理体系

TS特种设备制造体系

建立计量检测体系

实施全面质量管理TQM

建立ISO 9001体系



实施HSEMS体系





1985年

1991年

1997年

2000年

2005年

2007年

TQM (Total Quality Management)

Measurement

System

ISO 9001 System TS Special Equipment Manufacturing System (China) API Quality Management System HSEMS System

CE Pressure Directive System

EAC/CU-TR System AAAA Measurement Management System...

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Certificates 证书









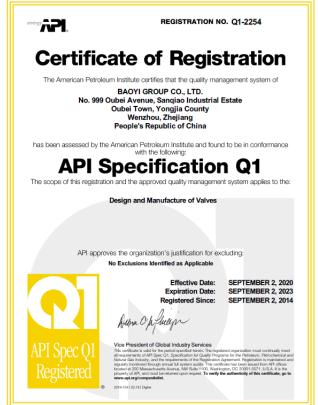
ISO 9001:2015 ISO 14001:2015

ISO 45001:2015

CNAS Laboratory
Accreditation Certificate



Certificates 证书





API Certification series



Certificates 证书



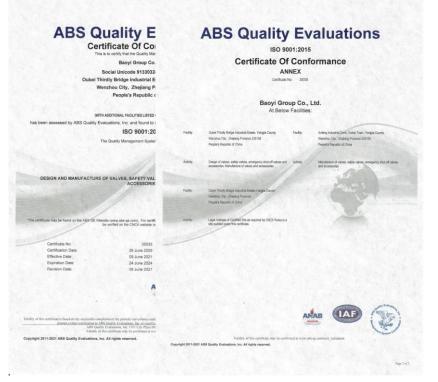
China Classification Society



Certificates 证书







Intellectual Property Management System certification

CE-PED(CE 0036)

ABS Quality evaluations: ISO 9001:2015



ЕВРАЗИЙСКИЙ ЭКОНОМИЧЕСКИЙ СОЮЗ ДЕКЛАРАЦИЯ О СООТВЕТСТВИИ

ия и адрес места осуществления деятельности: Российская Федерация, Москва

государственный регистрационный номер: 1087746531718, номер телефона:

"О безопасности машин и оборудования", угвержден Решением Комиссии

ниченной ответственностью Инновационный центр «Колибри», аттестат СС RU.31857.04ИЛС0.00063, сроком действия до 17.06.2022 года.

3 Промышленная чистота. Фильтры и фильтроэлементы. Общие технически

Карпов Игорь Олегович

соответствии: EAЭС N RU Д-CN.HA66.B.05758/19

к хранения (службы, годности) указан в прилагаемой к продукции

таний № 903-12/2019 от 30.12.2019 года, выданного Испытательная лаборатория

прес электронной почты: office@market-gate.ru

гтельной и/или эксплуатационной документации.

ЭС 8421210009, Серийный выпуск

юза от 18 октября 2011 года № 823

ответствии принята на основании

леноград, проезд Западный 2-й, дом 1, строение 1, этаж 2, помещение I, Комната

Certificates 证书



FET



ЕВРАЗИЙСКИЙ ЭКОНОМИЧЕСКИЙ СОЮЗ

EAC(CU-TR)

Construction and Construction (1)



Certificates 证书

V SÜD Certification and Testing (China) Co., Ltd.

PORT OF THIRD-PARTY INSPECTION

nufacturer: BAOYI GROUP CO., LTD.

pection Place: Wenzhou Haichuan Inspection Co., Ltd.

ent: BAOYI GROUP CO., LTD.

pector: Jack Wu



TYPE APPROVAL CERTIFICATE FOR TAT OF INDUSTRIAL VALVE

Gate Valve, RF, 1" 600LB, Material: ASTM A350 LF2

Nature Of Inspection

is is to certify that we, TÜV SÜD Certification and Testind (China) Co., Ltd. Shanghai fice at the request of BAOYI GROUP CO., LTD conducted the following valve spection and the test result is compliance with SPE 77/300-2019--- PROCEDURE ID TECHNICAL SPECIFICATION FOR DESIGN VALIDATION TESTING OF



TÜV SÜD Certification and Testing (China) Co., Ltd.

Inspection-No : 287983

REPORT OF THIRD-PARTY INSPECTION

Client: BAOYI GROUP CO., LTD. Order No.: 7482398975

Manufacturer: BAOYI GROUP CO., LTD.

Inspection Place: Wenzhou Haichuan Inspection Co., Ltd.

Contact Person: Mr. Yang

TYPE APPROVAL CERTIFICATE F INDUSTRIAL VALVE

Gate Valve, RF, 6" 900LB, Material; AS

Nature Of Inspection

This is to certify that we, TÜV SÜD Certification and Testi Office at the request of BAOYI GROUP CO., LTD conduc inspection and the test result is compliance with SPE 77/3 AND TECHNICAL SPECIFICATION FOR DESIGN VALIE



Page 1 of 2

TÜV SÜD Certification and Testing (China) Co., Ltd.

Inspection-No.: 287985

REPORT OF THIRD-PARTY INSPECTION

Client: BAOYI GROUP CO., LTD. Order No.: 7482398975

Manufacturer: BAOYI GROUP CO., LTD.

Inspection Place: Wenzhou Haichuan Inspection Co., Ltd.

Contact Person: Mr. Yang

TYPE APPROVAL CERTIFICATE FOR INDUSTRIAL VALVE

Globe Valve, RF, 1" 600LB, Material: ASTN

Nature Of Inspection

This is to certify that we, TÜV SÜD Certification and Testind (1 Office at the request of BAOYI GROUP CO., LTD conducted t inspection and the test result is compliance with SPE 77/300-; AND TECHNICAL SPECIFICATION FOR DESIGN VALIDATI



Page 1 of 2

TÜV SÜD Certification and Testing (China) Co., Ltd

REPORT OF THIRD-PARTY INSPECTION

Client: BAOYI GROUP CO., LTD.

Order No.: 7482398975

Manufacturer: BAOYI GROUP CO., LTD.

Inspection Place: Wenzhou Haichuan Inspection Co., Ltd.

Contact Person: Mr. Yang

TYPE APPROVAL CERTIFICATE INDUSTRIAL VALVE

Globe Valve, RF, 6" 900LB, Material: A:

Nature Of Inspection

This is to certify that we, TŪV SŪD Certification and Tes Office at the request of BAOYI GROUP CO., LTD condu inspection and the test result is compliance with SPE 77. AND TECHNICAL SPECIFICATION FOR DESIGN VALI



TÜV SÜD Certification and Testing (China) Co., Ltd.

REPORT OF THIRD-PARTY INSPECTION

Manufacturer: BAOYI GROUP CO., LTD.

Inspection Place: Wenzhou Haichuan Inspection Co

TYPE APPROVAL CERTIFI

Ball Valve, RF, 1" 600LB, Mater

This is to certify that we, TÜV SÜD Certification

Office at the request of BAOYI GROUP CO., L'

inspection and the test result is compliance witl

AND TECHNICAL SPECIFICATION FOR DES

INDUSTRIAL VA

Nature Of Ins

Page 1 of 2

Client: BAOYI GROUP CO., LTD.

Order No.: 7482398975

Contact Person: Mr. Yang

TÜV SÜD Certification and Testing (China) Co., Ltd.

REPORT OF THIRD-PARTY INSPECTION

Manufacturer: BAOYI GROUP CO., LTD.

Inspection Place: Wenzhou Haichuan Inspection Co., Ltd.

Client: BAOYI GROUP CO., LTD.

Order No.: 7482398975

Contact Person: Mr. Yang



Certification (China) Co., Ltd.

No. 151 Heng Tong Road Shanghai 200870, P.R.China Telefon: 98 512 6000 5316 eet.124 Telefox: 98 512 6100 8500 internet: www.tur-suid.on E-mail: yeashen@tursuid.oon

TYPE APPROVAL CERTIFICATE FOR TAT OF INDUSTRIAL VALVE

Ball Valve, RF, 6" 900LB, Material: ASTM A350 LF2

Nature Of Inspection

This is to certify that we, TÜV SÜD Certification and Testind (China) Co., Ltd. Shanghai Office at the request of BAOYI GROUP CO., LTD conducted the following valve inspection and the test result is compliance with SPE 77/300-2019--- PROCEDURE AND TECHNICAL SPECIFICATION FOR DESIGN VALIDATION TESTING OF



Page 1 of 2

TAT APPROVE and Safety Performance Certification



Certificates 证书



Safety Integrity Level Systems IEC 61508:2010



Certificates 证书







ATEX Statement and FE Test for Products



API产品认证 **Product Certification**

API Q1+API 6D/6A/600 API 602/609(In progress)

耐火认证 **Fire Type-testing**

API 607/6FA

低逸散性认证 **Fugitive Emissions**

API 624 ISO 15848 Ta- Luft



产品防爆安全 Ex

ATEX 2014/34/EU 球阀、闸阀、截止阀、止回阀 Ball, Gate, Globe, Check Valve Series

设备安全完整性 **Functional Safety Verification**

SIL3

球阀、闸阀、截止阀,止回阀、蝶阀等 Ball, Gate, Globe, Check, Butterfly Valve Series

船级社认可

Classification Society Certificate

CCS

球阀、闸阀、截止阀, 止回阀、蝶阀等 Ball, Gate, Globe, Check, Butterfly Valve Series





人员资质

Qualification of Personnel

- 关键控制点人员配备
- 岗位人员培训上岗
- 关键工序持证上岗
- 高级别资格检验师
- Staffing of critical control points
- Post staff training
- Critical Processes
- Senior Qualified Examiner



关键环节 Control Point

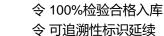
- ✓ 进货检验(原材料、外购件)
- ✓ 过程检验(零部件)
- ✓ 性能检验(整机)
- ✓ 发货检验
- Purchased Inspection
- / Process Inspection
- Performance Inspection/
- Delivery Inspection



质量追溯 Quality Traceability

- 产品建立质量档案
- ' 质量记录可追溯性
- 不少于五年档案保存
- Product Quality Files
- Traceability of Quality Records
- Quality archives kept for more than 5 years





令 物资ABC分类管理

- 令 不合格物资管理
- ⇒ ABC Levels Classification Management
- ♦ 100% Inspection Qualified
- ♦ Traceability Identification Continues
- ♦ Substandard materials Management

材料控制

Material Control



- 外观、尺寸、结构和理化性能检验
- ▶ PMI和无损检测NDT
- ▶ 压力试验/功能性检验
- Inspection of appearance, size, structure and physical/ Chemical Properties
- PMI and NDT
- Pressure Test or Functional Test

检验作业

Inspection Work





检验和试验设备 **Examination & Test** Equipment

730PCS

NDT

RT(E192/X-Ray) VT/PT/UT/MT

理化检测 **Physical & Chemical Test**

PMI、机械性能、 冲击、硬度、三坐标 测量等

PMI, Mechanical Properties, Impact Test, Hardness, CMM etc.

性能试验 **Performance Test**

压力试验、高低温试验、扭矩 寿命测试、流量流阻测试、低 泄漏检测、耐火试验、防静电 检测等

Pressure tests, High or low temperature test, Torque & life Test, Flow & flow resistance Test, Fugitive Emissions Test, Fire Resistance Test and Anti static test etc.





客户市场 Market Layout

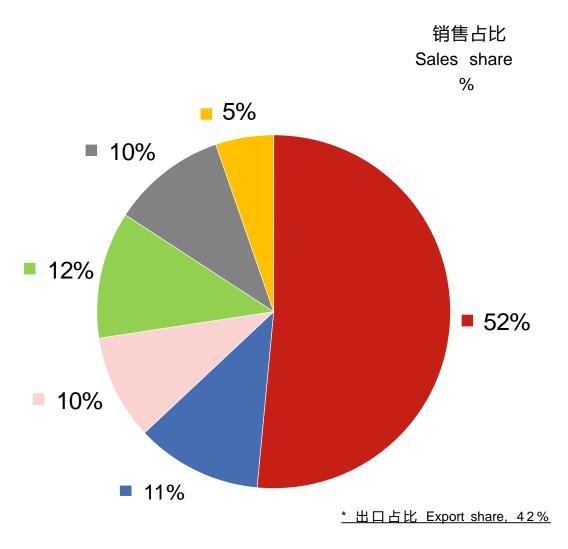
客户满意永远是企业经营的第一目标。

Customer satisfaction is always the primary goal of business operations.



客户市场 Market Layout







- **52%** 石油化工 Petrochemical
- 5% 油气长输 Oil and Gas Pipeline
- **10**% 城市燃气 City Gas
- 12% 电厂 Power Plant Valves
- 111 安全附件 Safety Accessories
- 11% 其他 Other

⇒市场 Market Layout





China National Nuclear Corporation





































中国化工 CHEMCHINA



中国船舶 CSSC

















CGDC













































FURUISE





















Thank You

CHINA BAOYI GROUP CO., LTD.

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http://www.1valves.com

